

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	SOLD!	C45
	Tel (613) 632-5200 Fax 613 632-5246	Job Sheet 194511	
Part No: C45 Job Qty: 1 pcs			
Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity			
			
Part Weight: 0 lbs	Status: New	Priority: Medium	
Job Created: 5/3/19	Job Tracking No: RA89		
Due Date: 5/10/19	Created By: Jennifer Renwick		
Type: Return	Description:		
Note: C45 REV.2 IPP REV:A 18.01.29 NEW ISSUE DD VERF:DP			
Ship Via:			
Bill of Materials			

**Container No: S180676****Part: C45****Job No: 194511****Serial No/Batch: S180676****Revision: C****Inspector:****Exp Date:****Instructions:**

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/13/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off	
					Setup Hrs	Run Hrs		Workcenter / Supplier
100	Rework - 1 - Startup Returns	1 pcs	5/10/19	5/10/19	0.00	0.50	External Load - 1 External Load - 2 External Load - 3	AP 2019/05/11 3 MELAN
120	QC 5	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40	DAS 30 9-89 MAY 13 2019
130	Packaging 3-2 - Stock - B4B	1 pcs	5/10/19	5/10/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B	DAS 30 9-89 MAY 13 2019
140	QC 21 - SA	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53	DAS 21 9-89 MAY 13 2019

Part Op 100 - DIASSEMBLE AS PER RA89 AND RETURN C45 IN STOCK AS PER RA 89, scrap cage.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - Identify as per dwg & Stock Location:
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C45-HCP	C-Series Remote Hook 4,500 lbs Lift Capacity With Cage	1 pcs (1 ea)	100-Rework - 1 - Startup Returns	S052604
C45-B-5	SE2 COVER	1		S172164
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework - 1 - Startup Returns	C45-HCP	1	1	1
Allocated Container Detail				
Qty	Container No	Location		Init
1	S052604	conditional release		_____
Part Specifications				
Specifications could not be found.				



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C45
Job Sheet 191921



Part No: C45

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/13/19

Job Tracking No: RA89

Due Date: 3/18/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: C45 REV.2 IPP REV:A 18.01.29 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	3/18/19	3/18/19	0.00	0.00	External Load - 1		
120	QC 5	1 pcs	3/18/19	3/18/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-2 - Stock - B4B	1 pcs	3/18/19	3/18/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	3/18/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - 1- PICK C45-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2- ASSEMBLE AS Descriptions: PER DWG 3- PERFORM ALL NECESSARY TEST USING FAI TEST SHEET. 120 - (QC5- Inspect part completeness to step on W/O) 130 - Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name		Quantity	Operation	Container
C45-HCP	C-Series Remote Hook 4,500 lbs Lift Capacity With Cage		.5000 pcs (.5 ea)	120-QC 5	S0526004
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-QC 5	C45-HCP	1	0	0	
Part Specifications					
Specifications could not be found.					

Inspection Sheet Complete RA89

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C45-HCP SPR C45 C45-C	S008563	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE Stock New Job	S052604 Cancelled Job 191921 191922	Customer returning C45-HCP because he not able to install swivel. Damage on cage was found were swivel mounts (see photo) During inspection it was notice that the top section of cage where the swivel attach was to narrow, and was damage. In addition, no traceability was found for the cage. Disassemble hook C45 serial number 03-2528-02 and return in stock Rework cage C45-C serial unknown to drawing making sure dimension 1.16" is good. Blend in damage done by customer using buff pad and re powder coat cage. Stock cage using new serial number.
SWA6A-2P	03-2529-02	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S052605 191923	Part return with no damage. Return in stock using original serial number 03-2529-02
P4400-65P	AC12001	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S052606 191924	Part return with no damage. Return in stock using original serial number AC12001
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

~~Rework Start up~~

C45-~~HC~~

QC Approval: P.D.

Date: 25-Sep-18

op 300 → Rework Start up

- 1- Disassemble as per RA89 and Return C45 in stock per RA89
- 2- Scrap C45-C Cage



Remote Cargo Hook Test Form

C45

Work Order 194511

Customer RA 89

Serial Number 03-2528-02

Date 2019-5-10

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	11,250	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	2,250	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 A	Pass
2	3,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.1 A	Pass
2	2,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.8 A	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.5 A	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	8.4 A	Pass
1	4,500	Electircal, 20 volts	Current shall not exceed 11.3A	7.5 A	Pass
1	4,500	Electircal, 28 volts	Current shall not exceed 15.8A	10.5 A	Pass
1	4,500	Manual		N/A	Pass
1	4,500	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	2.0 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By:

Michel Lalonde

Technician

Signature:

Sylvie Poulet

QC 5 Small FAB / QA

Submit